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Self-Initiation in Cationic Polymerization

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Self-Initiation in Cationic Polymerization

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ABSTRACT

A critical examination of polymerization, dimerization, and isomerization experiments carried out under carefully controlled (anhydrous) conditions leads to the conclusion that polymerization, etc. may proceed in purest monomer/Friedel-Crafts halide systems in the absence of coinitiators. Thus the well-entrenched view that Friedel-Crafts halides always require coinitiator (protogenic impurities) for initiation of cationic polymerizations has to be modified. It is postulated that initiation in purest olefin/Friedel-Crafts halide systems might proceed by a self-initiation mechanism involving the abstraction of an allylic H from the monomer by the Friedel-Crafts halide MX_n:

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The chemistry and evidence for this mechanism are discussed in detail.

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INTRODUCTION

It is a well-entrenched notion that for the initiation of cationic polymerizations with Friedel-Crafts halides (BF₃, AlCl₃, TiCl₄, etc.) the presence of a third species, commonly called the coinitiator (H₂O, HCl, RCl, etc.), is required. In the light of recent evidence this view is erroneous and must be modified. In this paper the author critically examines the limitations of the earlier hypothesis, organizes new findings, and presents a new thoery of self-initiation with Friedel-Crafts halides.

Table 1 is a comprehensive compilation of polymerization and related systems in which initiation cannot be explained by published theories. Only work that was carried out under rigorously anhydrous conditions (high vacuum plus other precautions such as sodium mirror and prepolymerization technique) has been considered in Table 1. For example, Czechoslovak authors found that AlBr₃ [1] or AlEtCl₂ [2] initiate the polymerization of isobutylene in n-heptane in the absence of protogens or cationogens, and that the rate obeyed

 $-d[M]/dt = k[MX_n]^2$ [isobutylene]

where MX is AlBr3 or AlEtCl2. In subsequent publications AlBr3. TiCl4

mixed systems were described to be more active initiators than AlBr₃ alone [5], while TiCl₄ alone was found to be completely inactive. Many Friedel-Crafts halides and binary Friedel-Crafts halide combinations have been examined in conjunction with isobutylene. Certain Friedel-Crafts halides were found to be active initiators (AlBr₃, AlI₃, GaCl₃, GaBr₃) whereas others were unable to induce polymerization per se (TiCl₄, SnCl₄) but accelerated polymerizations induced by active metal halide catalysts [3, 5].

Similarly, it has been found that purest $AlBr_3$ or $AlEtCl_2$ were able to polymerize isoprene [11, 12] and that as soon as isoprene was contacted with $AlBr_3$, ionization occurred as indicated by electrical conductivity and UV spectroscopy.

The authors theorized [3] that initiation with the AlBr₃ and the AlBr₃.TiCl₄ systems was due to AlBr₂^{\oplus} and TiCl₃^{\oplus}, respectively, formed by the self-dissociation

 $(AlBr_3)_2 \longrightarrow AlBr_2^{\bigoplus} + AlBr_4^{\bigoplus}$

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TABLE 1. Polymerization of Olefins by Self-Initiation in Two-Compound Systems

Monomer	Catalyst	Solvent	Temp range (°C) Remarks	Remarks	Refs.
Isobutylene	AlBr ₃	n-Heptane	+20 to -60	H ₂ O is retarder; -d[M]/dt = k[I] ² [M]	1
Isobutylene	AIEtCl ₂	n-Heptane	+21 to -55	H ₂ O is inhibitor; -d[M]/dt = k[I] ² [M]	2
Isobutylene	AlBr ₃ . TiCl4, etc.	n-Heptane	-13	Rate increases on TiCl ₄ addition	3
Isobutylene	AIBr ₃ . TiCl4, etc.	n-Heptane	-13	Nonsteady state kinetics proposed	4
Isobutylene	AlBr ₃ . TiCl ₄ , etc.	n-Heptane	-14	"Active and "inactive" Friedel-Crafts halides investigated	2
Isobutylene	Alla	n-Heptane	-14		9
Isobutylene	GaCl ₃	n-Heptane	-14		5
Isobutylene	GaBr ₃	n-Heptane	-14		5
Isobutylene	Ticl	CH2Cl2 or bulk	-72 to -78	"Polymerization condensation"	7-9
Isobutylene	SnCl ₄	C ₂ H ₅ Cl	- 78,5	Measurable polymerization 10 rate even after exhaus- tive drying (continued)	10 10
					(non)

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TABLE I.	Polymerization of	n clering by seir-in	I I I I I I I I M	TABLE 1. Polymerization of Olerins by Self-Initiation in Two-Compound Systems (Continued)	(pa
Monomer	Catalyst	Solvent	Temp range (*C) Remarks	Remarks	Refs.
Isoprene	AIEtCl2	n-Heptane	+20 to	-d[M]/dt = k[IM][M]	11
		Benzene	+20		
Isoprene	AlBr ₃	Benzene, toluene, and n-heptane	+21	Electrical conductivity and UV spectra	12
Isoprene	AlEtCl ₂	n-Heptane	+21		13
Isoprene	AlBr ₃	n-Heptane or toulene or benzene	+21		13
Isoprene	AICIs	n-Heptane	+21	Initiator in suspension	13
Isoprene	AICI3	n-Heptane or benzene	+21	Resublimed AlCl ₃	14
Indene	Ticı	CH2Cl2	- 70	TiCl ₄ is active alone, rate increases in presence of H ₂ O or HCl	15
Indene	SnC14	CH2Cl2	-30	SnCl ₄ is active alone, rate increases in presence of	16, 17

TABLE 1. Polymerization of Olefins by Self-Initiation in Two-Compound Systems (Continued)

H₂O

a-Methylstyrene	Ticl,	CH2Cl2	+10 to -72	TiCl ₄ is active alone, rate increases in presence of H ₂ O, HCl, or added TiCl ₄	18
α-Methylstyrene	SnC14	C ₂ H ₅ Cl	+55	Questionable dryness	19
α-Methylstyrene	AlEt₂CI	CHaCI	- 50	Controls: isobutylene and styrene need initiator under the same conditions	20
Cyclopentadiene	TiCl3OBu	CH2Cl2	-43 to -70	TiCl ₃ OBu is active alone, rate increases in the presence of H ₂ O, and strongly increases with HCl, second TiCl ₃ OBu addition also positive	21,
Cyclopentadiene	AlEt₂CI	CHscl	- 50	Controls: isobutylene and styrene need initiator under the same conditions	20
5-Methyloxyindene	BF_3	CH2Cl2	>-30•		23
	BF3	CH2 Cl2	-35	d[M]/dt = k[BF ₃] [BF ₃ .CH ₃ OH] ^{3/2} [M]	24
eta-Methylstyrene	BF3	(CH2CI)2	+25	Dimerization is first order in both olefin and BF ₃	25
	BF3	(CH _a Cl) ₂	+25	Isomerization rate = k[BF3][BF3.H2O]	26, 39
1-Methylcyclo- pentene	BF3	n-Hexane	0	Very slow polymerization	48

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or, in the case of AlBr₃.TiCl₄, by self-dissociation of the mixed halide

AlBr₃.TiCl₄ TiCl₃[⊕] + AlBr₃Cl[⊖]

Evidence for this proposal was the finding of titanium residues in purified polyisobutylene samples synthesized by AlBr₃. TiCl₄. This evidence is unacceptable since the purification involved multiple precipitations of a polyisobutylene in heptane solution into aqueous sulfuric acid; it is inconceivable that moisture-sensitive Ti-C bonds could have survived such a work-up. Rather, the presence of Ti in the polymer indicates the unsatisfactory removal of hydrolyzed titanium residues. The self-dissociation mechanism has also been criticized from the thermochemical point of view [28]. Finally, in their last paper [5] the original authors themselves repudiated their self-dissociation proposal and left the question of initiation open for further exploration [5].

Sigwalt and his school investigated the polymerization details in the isobutylene-TiCl₄, indene-TiCl₄, indene-SnCl₄, a-methylstyrene-TiCl₄ and cyclopentadiene-TiCl₃OBu systems, all in CH₂Cl₂ solvent [15-17, 21, 22, 29-32]. The isobutylene-TiCl₄ system exhibited a strange phenomenon. It was found that TiCl₄ polymerized isobutylene when the TiCl₄ was condensed from the vapor phase, but not in the liquid phase. The experiment was carried out in an H-shaped reactor by first prepolymerizing isobutylene with TiCl₄ at -78° to scavenge all possible impurities; the absence of impurities was demonstrated by the fact that no further polymerization occurred on admitting a second aliquot of TiCl₄ into the prepolymerized ($\sim 30\%$ conversion) system. Similarly, no further polymerization took place upon agitating the contents of the reactor or on tipping the liquid over into an adjoining compartment. However, polymerization occurred when the volatile components in the system were distilled over from the first arm of the H-shaped reactor into the second arm. Polymerization occurred on distillation even when the walls of the second compartment were coated with a sodium mirror, or in the absence of CH_2Cl_2 (i.e., in an experiment with neat isobutylene), or in the absence of light, or when the vaporization-condensation rate was changed from a relatively slow to a fast process. The French workers coined the term "polymerization by condensation" [29] for this phenomenon, but did not propose a mechanism to explain the observations.

Sigwalt [15-17, 21, 22] also found that slow polymerization occurred in driest indene-TiCl₄, indene-SnCl₄, a-methylstyrene-TiCl₄, and cyclopentadiene-TiCl₃OBu systems. In the a-methylstyrene-TiCl₄ and cyclopentadiene-TiCl₃OBu systems, the rate of polymerization increased upon a second addition of TiCl₄ and TiCl₃OBu, respectively. In line with the classical coinitiation theory, the rates strongly increased upon the addition of protogens (H₂O or HCl).

The work of the Czechoslovak and French schools are only two sets of examples among the many listed in Table 1 that suggest the cationic polymerization of certain olefins can be initiated with certain Friedel-Crafts halides alone, in the absence of any protogenic (or cationogenic) impurities. It is unlikely that further drying could have stopped the reactions listed in Table 1: the available rate and other information are excellently reproducible and self-consistent. For the same reason the data cannot be dismissed [33] by assuming that, for example, AlBr₃ may require different kinds and/or different concentrations of impurities than BF_3 and/or TiCl₄ for initiation. In view of the consistency of data, the time has come to abandon the hypothesis that the presence of a third species (coinitiator) is always needed to initiate cationic polymerizations by Friedel-Crafts halides. A theory, together with a new classification of cationic initiators, will now be proposed to explain initiation by Friedel-Crafts halides of cationic polymerization in the absence of protogens or cationogens.

SELF-INITIATION AND COINITIATION

Cationic initiation with Friedel-Crafts halides may proceed by two mechanisms:

(1) Self-initiation in two-component (monomer-initiator) systems. In this class belong monomer/metal halide systems capable of initiation in the absence of extraneous cationogens.

It is proposed that self-initiation in two-component systems occurs by the removal of an allylic H in the form of an hydride ion from the nucleophilic monomer by strong Lewis acids MX₂:

The allylic hydrogen is provided by the monomer itself, e.g., isobutylene, isoprene, indene; hence the term self-initiation. (2) Coinitiation in three-component (monomer-initiator-coinitiator) systems. In this class belong monomer/metal halide systems which for initiation require the presence of a third chemical (commonly called the coinitiator, hence the term: coinitiation). Conveniently this class can be subdivided into (a) coinitiation with protogens, e.g., Bronsted acids such as HCl, H_2O , and CCl₃COOH, and (b) coinitiation with cationogens, e.g., alkyl halides such as tert-BuCl:

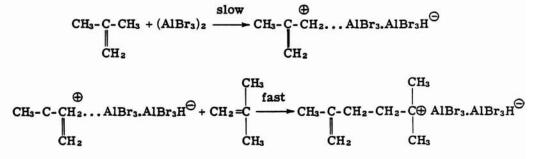
$$C = C + MeX_n + HX \text{ (or } RX) \iff [complex] \iff HCC^{\textcircled{e}}$$

 $(or RCC^{\oplus}) MeX_{n+1}^{\Theta}$

The coinitiation mechanism is, of course, the classical view that has been used successfully by a generation of workers since its introduction by the Evans-Polanyi school [34]. This now conventional view has been summarized, examined, and reviewed many times, for example, Refs. 35 and 36, and falls outside the scope of this paper. A detailed discussion of the self-initiation concept follows.

SELF-INITIATION IN OLEFIN/FRIEDEL-CRAFTS HALIDE SYSTEMS: INTERPRETATION OF PUBLICATIONS

Isobutylene can be polymerized by pure $AlBr_3$ in n-heptane [1] and the rate is second order in $AlBr_3$ and first order in isobutylene. As $AlBr_3$ is a dimer in hydrocarbons, these observations are in line with the self-initiation concept:



Similarly, self-initiation can readily be assumed in the isoprene-AlBr₃ system [12] particularly, since in this case the appearance of electrical conductivity and characteristic UV spectra indicate ionization immediately after mixing these chemicals. Indeed, all the various findings of the Czechoslovak workers may be explained by allylic self-initiation.

Marek's intriguing observation [3] that the rate of a relatively slowly proceeding isobutylene polymerization initiated by AlBr₃ is suddenly enhanced by the addition of TiCl₄, a per se inactive chemical, is explained by assuming that the TiCl₄ helps in breaking up the Br Br Br

Al Al Br Br Br Br Br Br

Lewis acid, a suitable hydride acceptor.

The findings of the French researchers can also be explained by the self-initiation concept. The most intriguing observation to be explained is that TiCl₄ appears to be active only when condensed from the vapor phase. Cheradame and Sigwalt emphasize this [29]: "...the catalyst is associated with itself in solution and it dissociates when in the vapor phase. From this it can be assumed that the <u>TiCl₄</u> <u>monomer</u> molecule is able to induce direct initiation" (emphasis by this author). They further state that unpublished evidence is available to prove self-association in solution [29]. On the basis of these facts self-initiation can readily be invoked and the only assumption one has to make is that the unassociated TiCl₄ is a sufficiently strong Lewis acid for hydride abstraction, whereas the associated (less acidic) titanium tetrachloride which exists in the condensed phase is not.

Sigwalt's other findings with indene, α -methylstyrene, and cyclopentadiene in the liquid phase at low temperatures are also in agreement with the self-initiation concept. As mentioned above, in purest indene-TiCl₄, indene-SnCl₄, α -methylstyrene-TiCl₄, and cyclopentadiene-TiCl₃OBu systems, polymerization occurs in the liquid phase and in these cases one does not need to resort to "polymerization-condensation" to obtain polymer. The problem here is to explain why the isobutylene-TiCl₄ system is inactive in the liquid phase but indene and α -methylstyrene polymerize under essentially identical conditions. The explanation may reside in the differing nucleophilicities of these monomers: indene, α -methylstyrene, and cyclopentadiene are most likely more nucleophilic than isobutylene and are better allylic H donors than the latter monomer. The

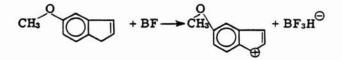
stability of the allylic carbenium ions H_2 and H_2 H_2 H_2 H_2 H_2 H_2 H_2 H_2 H_2 H_2 H_2 H_2 H_3 H_2 H_3 H_3 H_4 H_2 H_3 H_3 H_4 H_4 H_3 H_4 $H_$

are greater than that of CH2-C-CH3 so that even the less-acidic,

associated TiCl₄ or SnCl₄ are able to remove hydride ions from indene or α -methylstyrene, whereas a more acidic "free" TiCl₄ is necessary to abstract an allylic H from isobutylene. Similarly, TiCl₃OBu is probably still a sufficiently strong Lewis acid to abstract a hydride ion from cyclopentadiene and produce the

initiating carbonium ion $C_{5}H_{5}^{\oplus}$ [21, 22].

Marechal reports [23] but does not explain the observation that a complex is formed and no polymerization occurs between BF₃ and 5-methoxyindene below $\sim 30^{\circ}$; however, rapid polymerization takes place upon heating above this temperature. In line with the self-initiation postulate, it is possible that above -30° the complex dissociates and that the free BF₃ initiates the polymerization by hydride abstraction:



Marechal also found that 3,4-dimethoxystyrene, a monomer which does not have allylic H, required a protogen HCl, HF, or CCl₃COOH for initiation.

Sauvet et al. [37] studied the dimerization of 1,1-diphenylethylene (DPhE) with TiCl₄ in CH₂Cl₂ in the 0 to -78° range at various DPhE/ TiCl₄ ratios. Dimerization did not occur when this ratio was higher than ~100; however, rapid dimerization could be initiated upon the introduction of HCl or H₂O. These results are in complete agreement with those by Evans and co-workers who published a series of papers on the dimerization of DPhE in the presence of TiCl₄, SnCl₄, and SbCl₃ and an added protogen [38]. In contrast to these findings, Sauvet et al. [37] also observed that dimerization of DPhE proceeded even in the absence of added protogens when the DPhE/ TiCl₄ ratio was less than ~10. This cannot be explained by any existing initiation theory. A possibility may be that with this olefin a mechanism of the Hunter-Yohe type obtains:

$$\begin{array}{ccc} \delta \ominus & \delta \oplus \\ \text{TiCL}_{4} & \longrightarrow & \text{CH}_{2} - C(C_{6}H_{5})_{2} \end{array}$$

and that it is driven by the stable tertiary carbenium ion, whereas higher complexes such as TiCL.2, 3, DPhE are unfavorable and do not arise.

Eastham published a series of 10 papers [26] on the dimerization of 2-butene and polymerization of propylene with BF₃ and complexes. Significantly, slow cis <u>trans</u> isomerization of 2-butene proceeded with BF₃ alone in carefully dried systems. The rate of isomerization greatly accelerated in the presence of water and obeyed the equation [26, 27]

$$d[isomer_B]/dt = k[BF_3][BF_3.H_2O][isomer_A]$$

This process can be interpreted to be a composite of a self-initiated and coinitiated mechanism:

$$\begin{array}{c} CH=CH \\ CH_{3} \\ CH_{3} \end{array} + BF_{3} \rightleftharpoons \begin{bmatrix} \delta \oplus \\ CH_{2} \\ H_{2} \\ CH_{2} \\ H_{3} \end{bmatrix} \xrightarrow{O} \\ CH_{3} \\$$

$$\begin{array}{c} CH = CH + BF_3.H_2O \rightleftharpoons \begin{bmatrix} CH_3 - CH - CH_2.BF_3OH^{\Theta} \\ CH_3 & CH_3 \end{bmatrix} \xrightarrow{CH_3} CH = CH + BF_3.H_2O \\ CH_3 & CH_3 \end{bmatrix} \xrightarrow{CH_3} CH = CH + BF_3.H_2O$$

in which the first process is slower than the second.

On close reading, Eastham's data also show [24] that propylene slowly polymerizes with BF₃ alone (Fig. 1 in Ref. 24) and that the rates are faster in the presence of BF₃. CH₃OH complexes. In line with the self-initiation postulate, BF₃ might be a sufficiently strong Lewis acid to abstract a hydride ion from propylene.

It was also observed that UV [40] and visible [41] chromophores were slowly formed when butenes in ethylene dichloride were mixed with BF₃ and BF₃.CH₃COOH. The conclusion was that the colored ionic species were allyl carbenium ions which formed by hydride transfer from the butenes to adventitious carbenium ion impurities:

$$CH_3 - CH = CH - CH_3 + R_3 C^{\oplus} \longrightarrow CH_3 - CH - CH - CH_2 + R_3 CH$$

In line with the self-initiation proposal, it may also be that BF_3 was the allylic hydride abstractor.

The dimerization of β -methylstyrene with BF₃ was also studied

by Eastham and co-workers [25]. The dimerization rate was very sensitive to impurities and became reproducible only after the reactor was baked at 500° for extended periods in vacuum. Significantly, dimerization could not be suppressed even under driest conditions. The authors theorized that nonscavengable protons

(-Si-OH) could have been involved in initiation. Another possibility is self-initiation:

 $\begin{array}{c} \delta \oplus & \delta \oplus \\ CH_3 - CH = CH - C_6H_5 + BF_3 \longrightarrow CH_2 \xrightarrow{\bullet} CH_2 \xrightarrow{\bullet} CH_{\bullet} CH_{\bullet} C_6H_5.BF_3H^{\oplus} \end{array}$

In line with this proposition, the rate of dimerization was first order in both olefin and BF_3 .

Fontana and Kidder [42] reported some 20 years ago that propylene and 1-butene polymerized with $AlBr_3$ only in conjunction with added "promoters," e.g., HBr. In this report HBr was truly a promoter because on closer reading of Ref. 42 it becomes apparent that polymerizations proceeded also in the absence of promoters, albeit slower (Table 1, Ref. 42). In contrast, in the Introduction the authors state that "...in one experiment no reaction occurred at low temperatures under anhydrous conditions and in the absence of added promoter"; however, no experimental details were given. This contradiction cannot now be resolved and a reexamination of this system is needed.

There is also an ambiguous report [13] from which it could be interpreted that isoprene is initiated by SnCL alone. However, on careful reading of Ref. 13, this author concluded that the pertinent experiment was probably carried out in moist heptane and therefore the results have little diagnostic value.

EVIDENCES FOR SELF-INITIATION

While there is no direct proof for the self-initiation mechanism, several circumstantial evidences corroborate this proposition.

The formation of allylic carbenium ions from olefins (e.g., 1-butene, 2-butene) on the surface of Lewis acidic solids has recently been proven spectroscopically [43]. For example, the vibrational spectrum of the species formed from 1-butene on silica-alumina was indistinguishable from the spectra of the ⊕

butenyl ion $CH_2 = CH - CH - CH_3$ obtained from 3-chloro-1-butene in fused $SbCl_3$ [43]. It was proposed that the surface, the strong Lewis acid, abstracted a hydride ion from the olefin.

Reliable quantitative information (e.g., the rate laws of polymerization of isobutylene with AlBr₃ [1] or AlEtCl₂ [2], the dimerization of β -methylstyrene with BF₃ [25]) are in agreement with the selfinitiation mechanism:

The basic proposition of hydride abstraction for certain carbenium ion precursors by Lewis acids such as BBr₃ and BI₃ has been well documented in small molecule organic chemistry. For example, Harmon and associates have shown (49-52) that boron tribromide or triiodide readily abstracts allylic hydride from cycloheptatriene and generates the tropenylium ion:

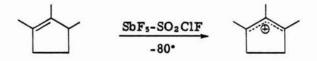
$$C_7H_8 + BX_3 \longrightarrow C_7H_7^{\bigoplus} + HBX_3^{\bigoplus}$$
$$HBX_3^{\bigoplus} + BX_3 \longrightarrow HBX_2 + BX_4^{\bigoplus}$$

Hydride transfer to boron is independently supported by Parnes et al.'s work (53) who found evidence for the presence of B-H bonds in the reduced boron compound.

In a similar vein, Holmes and Pettit (54) abstracted hydride ions from cycloheptatriene and 9,10-dihydroanthracene by treatment with SbCl₅ in carbon disulfide or benzene solution at 0° and proposed the following reaction sequence:

 $RH_2 + SbCl_5 \longrightarrow RH^{\bigoplus} + HSbCl_5 \xrightarrow{\ominus} SbCl_5 RH^{\bigoplus} SbCl_6 \xrightarrow{\ominus} + SbCl_3 + HCl_6$

Very recently Olah et al. [44] have described the formation of allyl cations by hydride abstraction from an olefin in "super acid" media at low temperatures:



These authors raised but could not answer the question of whether or not the actual H abstractor is the SbF5 itself or "the strong protic super acid which is always present in 'neat' SbF5 due to unavoidable impurities."

As carbenium ions are able to remove hydride ions from olefins. and since carbenium ions and Friedel-Crafts halides are both acids in the Lewis sense, it is conceivable that certain metal halides could also abstract hydride ions from suitable donors, such as olefins. For example, BF3 may remove the hydride ion from NaH: in this manner NaBF₃H has been prepared from NaH and BF₃ in ether at -70° [45]. The B-H and Al-H bonds are fairly strong (79 and 68 kcal/mole, respectively) and contribute to the stability of compounds such as NaBH4 and LiAlH4.

Thermochemical calculations are of little diagnostic value for the self-initiation proposal, as the effect of solvation (with the monomer) and/or aggregation of charged species of various structures is impossible to assess. Also, the ultimate fate of the hydride ion is a matter of conjecture. It is conceivable that the AlBr₃H^O.AlBr₃ could, for example, be involved in the deprotonation of carbenium ions (\mathbb{R}^{\oplus}) to give H₂ and olefin $(\mathbb{R}^{=})$ by

 $R \xrightarrow{\Theta} AlBr_3 H \xrightarrow{\Theta} R^2 + H_2 + (AlBr_3)_2$

This possibility could be examined by careful H₂ analysis. Olah's above cited paper may hold an important clue in this regard: these authors state that "... [hydride abstractions]... are always accompanied by formation of some H2..." [44].

Following this line of thought, this author has carried out some experiments with α -methylstyrene and cyclopentadiene with AlEt₂Cl as the Lewis acid in methyl chloride solvent at -50°C [20]. Rapid polymerization occurred when either of these monomers were mixed with AlEt₂Cl; however, no polymerization took place with isobutylene and/or styrene. It could be that with α -methylstyrene and cyclo-

pentadiene self-initiation via H^{Θ} transfer is favorable because of the

formation of relatively stable allylic carbenium ions $\begin{array}{c} \oplus \\ \oplus \\ H_2 \\ H_2$

isobutylene case.

Self-initiation via H^{\ominus} transfer gives unsaturated end-groups that are structurally very similar to and indeed almost indistinguishable from end groups arising in chain transfer to monomer (proton transfer). For example, in case of self-initiation with isobutylene,

the head group would be $CH_2 = C - CH_2 - CH_2 - CH_2$

a structure which is very similar to the end group $-CH_2 - CH_2 - CH_2$ CH₃

ĊH₃

that is formed on conventional chain transfer to monomer.

Self-initiation via H transfer to Friedel-Crafts halides is most likely a slow process, particularly in nonpolar media, and may easily be masked (outcompeted) by the more facile coinitiation mechanisms with H_2O , HX, or suitable RX. Therefore, self-initiation experiments should be carried out for extended periods (for hours, perhaps for days) particularly with propylene which gives the least-

stabilized unsubstituted allylic carbenium ion $(C=C-C^{\bigoplus})$. Isobutylene is better in this respect: while the center-substituted allylic carbenium ion arising from isobutylene is probably not much more stable than the unsubstituted one obtained from propylene, the propagating species is a very stable tertiary cation. 1-Butene is also more

reactive than propylene because the butenyl ion $CH_2 = CH - CH - CH_3$ is relatively stable. Obviously isoprene, α -methylstyrene, indene, and cyclopentadiene, the other monomers which show self-initiation, are superior hydride sources. This is in agreement with the observations that α -methylstyrene and indene self-initiate with TiCl₄ in the condensed phase whereas isobutylene does not, and that cyclopentadiene self-initiates with the presumably low-acidity TiCl₃OBu [21, 22].

Only correct predictions will establish the value of the selfinitiation theory. For this theory to be valid only monomers which contain at least one available allylic hydrogen atom could provide their own initiator. Thus styrene, its ring substituted derivatives, 3,3-dimethyl-1-butene, etc., should not initiate by this route. Indeed, workers who studied the polymerization behavior of styrene under carefully dry conditions (for example, styrene-BF₃-CCl₄ [46], styrene-AlCl₃ [47]) state that this monomer cannot be polymerized with Friedel-Crafts halides except in the presence of a protogen or cationogen. The geometric availability of the allylic hydrogen atom could also be of import, and it is conceivable that in monomers such as 3,3-diphenyl-1-propene the allylic H is sterically unavailable and self-initiation is prohibited.

If the theory of self-initiation is correct, small amounts of good hydride donors in conjunction with Friedel-Crafts halides could initiate the polymerization of less favorable hydride donors. For example, cyclopentadiene or indene added to a quiescent isobutylene/ TiCL system in the liquid phase could initiate the polymerization of the latter. In these cases cyclopentadiene and indene function as initiators. Experiments along these lines are being carried out in the author's laboratory.

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